

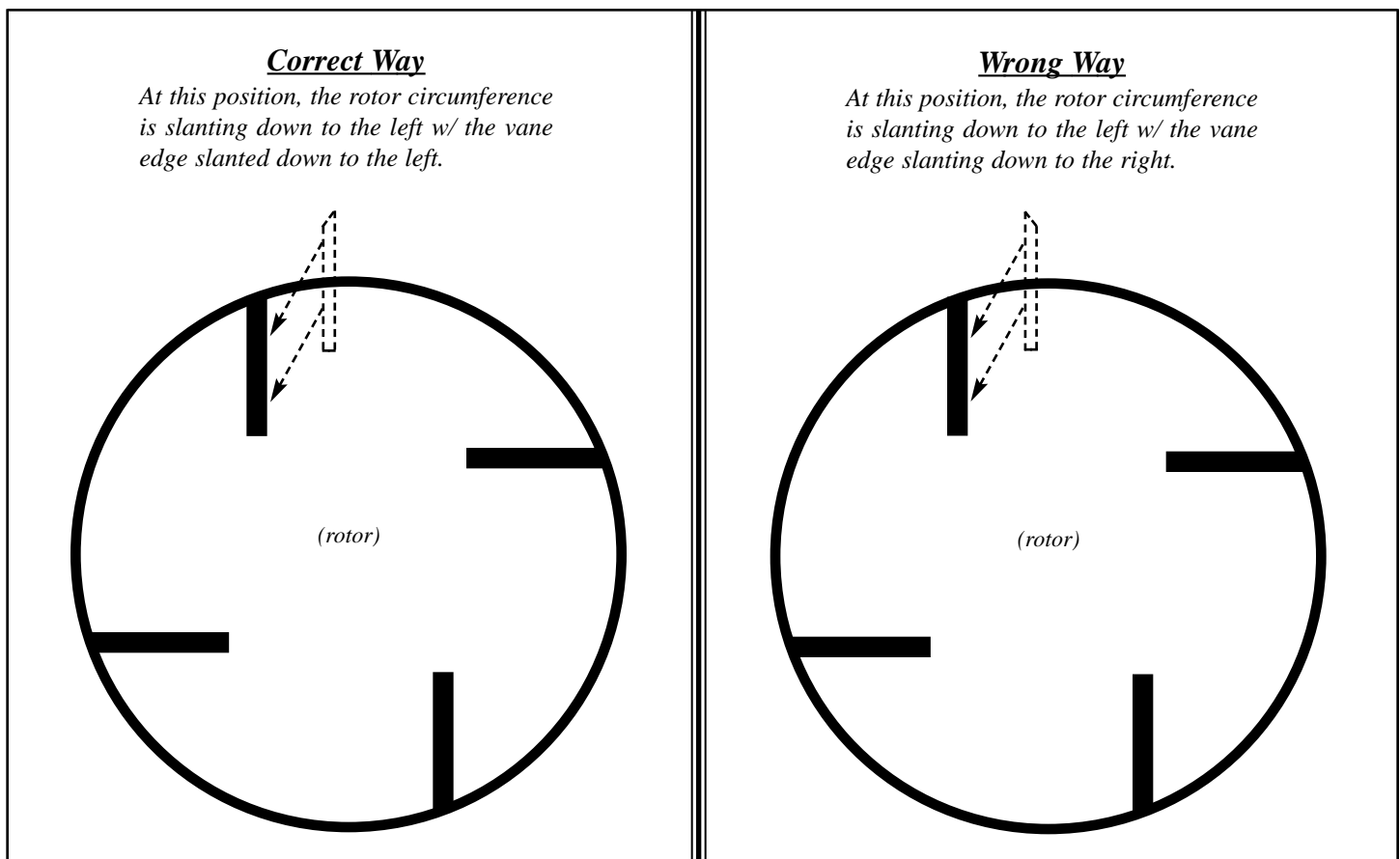
***Follow these simple steps to ensure proper installation....***

- 1) Remove the rear housing cover (the end without the gauge) to expose the compressor.
- 2) Remove the compressor end plate to expose the rotor on the compressor assembly.
- 3) Remove the existing vanes, being sure to check for any small pieces that resulted from a cracked vane.
- 4) Following the diagram below, insert the new vanes into the vane slot.
- 5) Re-attach the compressor end cover. **Hand Tighten-Only.**
- 6) With the unit still on it's end, plug it in, listen to make sure it is operating smoothly and then tighten the compressor end cover completely.
- 7) Unplug the unit and re-attach the rear housing cover.

***Note: Improper installation can cause undue stress, resulting in premature failure.***

***\*Typical vane life is 2-3 years of continuous operation.***

***We recommend replacing the vanes at least every 3 years, or when a performance change is observed.***



***Please see our website for further information regarding this unit: [www.gen-air-ator.com](http://www.gen-air-ator.com)***